AMENDMENTS TO THE CLAIMS

This listing of claims will replace all prior versions, and listings, of claims in the

application:

Listing of Claims:

Claims 1-11. (Canceled)

12. (Currently amended) A method for applying an electrical insulation to a ferromagnetic

body of a primary element of an electrical machine, which ferromagnetic body is provided

with axial slots for receiving an electrical winding, which axial slots form a Faraday cage

whose field-free space can be coated by spraying only with difficulty when compared to

coating of the external surfaces of the ferromagnetic body, in which the body is coated

with electrostatically charged plastic powder, the method comprising applying a powder

coating having a layer thickness of between 1.0 and 2.0 mm by means of direct powder

spraying onto the body while maintaining a potential difference between the body and the

powder, and further characterized in that for the powder spraying, a coarse plastic powder is

used, whose powder particles have a mean diameter greater than 150 µm, µm as a result of

which sufficient particles -can penetrate into the axial slots in order to create a layer,

including within the axial slots, of between 1.0 and 2.0 mm.

Page 2 of 16

Amdt. dated March 31, 2009

Reply to Office action of December 4, 2008

13. (Previously presented) The method as defined by claim 12, wherein the coating is done

on the body while it has a lower potential than the plastic powder.

Claims 14-15. (Canceled)

16. (Previously presented) The method as defined by claim 12, wherein the powder

spraying is performed with compressed air.

17. (Previously presented) The method as defined by claim 13, wherein the powder

spraying is performed with compressed air.

18. (Previously presented) The method as defined by claim 12, wherein the powder

spraying is performed in a closed spraying chamber with an electrostatic spray apparatus

which is equipped with at least one spray location aimed at the body.

19. (Previously presented) The method as defined by claim 13, wherein the powder

spraying is performed in a closed spraying chamber with an electrostatic spray apparatus

which is equipped with at least one spray location aimed at the body.

Page 3 of 16

Appl. No. 10/565,562

Amdt. dated March 31, 2009

Reply to Office action of December 4, 2008

20. (Previously presented) The method as defined by claim 16, wherein the powder

spraying is performed in a closed spraying chamber with an electrostatic spray apparatus

which is equipped with at least one spray location aimed at the body.

21. (Previously presented) The method as defined by claim 18, further comprising the steps

of removing the plastic powder from a powder supply by means of suction, and delivering a

metered quantity of powder to the spray apparatus by means of compressed air.

22. (Previously presented) The method as defined by claim 12, further comprising the step

of subjecting the body to a cleaning process after the electrostatic powder spray-coating for

removal of powder adhering to surfaces of the body where a coating of the powder is not

wanted.

23. (Previously presented) The method as defined by claim 13, further comprising the step

of subjecting the body to a cleaning process after the electrostatic powder spray-coating for

removal of powder adhering to surfaces of the body where a coating of the powder is not

wanted.

24. (Previously presented) The method as defined by claim 18, further comprising the step

of subjecting the body to a cleaning process after the electrostatic powder spray-coating for

Page 4 of 16

Amdt. dated March 31, 2009

Reply to Office action of December 4, 2008

removal of powder adhering to surfaces of the body where a coating of the powder is not wanted.

25. (Previously presented) The method as defined by claim 21, further comprising the step

of subjecting the body to a cleaning process after the electrostatic powder spray-coating for

removal of powder adhering to surfaces of the body where a coating of the powder is not

wanted.

26. (Previously presented) The method as defined by claim 22, wherein the coated and

cleaned body is subjected to a heating process that causes the firing of the powder coating.

27. (Previously presented) The method as defined by claim 26, further comprising the steps

of cooling the body after the heating process.

28. (Currently amended) An apparatus for performing the method which includes applying

an electrical insulation to a ferromagnetic body of a primary element of an electrical machine,

which ferromagnetic body is provided with axial slots for receiving an electrical winding,

which axial slots form a Faraday cage whose field-free space can be coated by spraying only

with difficulty when compared to coating of the external surfaces of the ferromagnetic

body, in which the body is coated with electrostatically charged plastic powder, the method

Page 5 of 16

by means of direct powder spraying onto the body while maintaining a potential difference between the body and the powder, wherein the powder spraying is performed in a closed spraying chamber with an electrostatic spray apparatus which is equipped with at least one spray location aimed at the body and further comprising the steps of removing the plastic powder from a powder supply by means of suction, and delivering a metered quantity of powder to the spray apparatus by means of compressed air, the apparatus comprising a spraying chamber, a conveyor belt penetrating the spraying chamber and carrying the body, a spray apparatus in the spray chamber with at least one spray location, a metering device upstream of the spray apparatus, a powder bin, and a pneumatic powder conveyor which

aspirates powder from the powder bin and delivers it to the metering device wherein the

powder particles have a mean diameter greater than 150 µm, pun as a result of which

sufficient particles -can penetrate into the axial slots in order to create a layer, including

comprising applying a powder coating having a layer thickness of between 1.0 and 2.0 mm

Claims 29-31. (Canceled)

within the axial slots, of between 1.0 and 2.0 mm.

32. (Previously presented) The apparatus as defined by claim 28, wherein said powder bin and and spraying chamber are integrated into a common housing.

33. (Currently amended) A method for applying an electrical insulation to a ferromagnetic body provided with axial slots for receiving an electrical winding, which axial slots form a Faraday cage whose field-free space can be coated by spraying only with difficulty when compared to coating of the external surfaces of the ferromagnetic body, in which the body, including within the axial slots, is coated with electrostatically charged plastic powder, the method comprising applying a powder coating having a layer thickness of between 1.0 and 2.0 mm within the axial slots by means of direct powder spraying onto the body, including within the axial slots, while maintaining a potential difference between the body and the powder, and further characterized in that for the powder spraying, a coarse plastic powder is used, whose powder particles have a mean diameter greater than 150 µm, µm so that sufficient particles can penetrate into the axial slots in order to create a layer, including within the axial slots, of between 1.0 and 2.0 mm.